



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD29905-7
Job Sheet 184450



Part No: RBD29905-7

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29905 Rev G IPP Rev A 17.11.15 New issue DP verify DD/IPP Rev B 18.03.08 New DWG update.
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/16/18	0.00	0.00	Start Up Machining-4		11/16/18
110	CNC Lathe	20 pcs		11/16/18	0.00	2.00	MORI SL-154		11/16/18
120	QC	20 pcs		11/16/18	0.00	0.00	QC2		11/16/18
130	QC	20 pcs		11/16/18	0.00	0.00	QC8		11/16/18
140	QC	20 pcs		11/16/18	0.00	0.00	QC5	Not req.	11/16/18
150	Outsource	20 pcs		11/16/18			ATG001-VC	5	11/16/18
160	Packaging	20 pcs		11/16/18	0.00	0.00	Packaging2		11/16/18
170	QC	20 pcs		11/16/18	0.00	0.00	QC6		11/16/18
180	Packaging	20 pcs		11/16/18	0.00	0.00	Packaging3		11/16/18
190	QC21-SA	20 Ea		11/16/18	0.00	0.00	QC21		11/16/18

Part Op 110 - 1-Machine as per DWG. FB663 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - -Issue P/O to ATG : PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBD29905-7 Rev. 5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.375	6061-T6 Round Bar .375"	.4600 ft (.023 ea)	90-Start up Operation	5024960

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.375 T0.375W.058	0	23	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S135541



Part: RBD29905-7

Job No: 184450

Serial No/Batch: S135541

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 12/07/18

could not be found.

Plex 10/10/18 8:55 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE

QA: _____ Date: _____

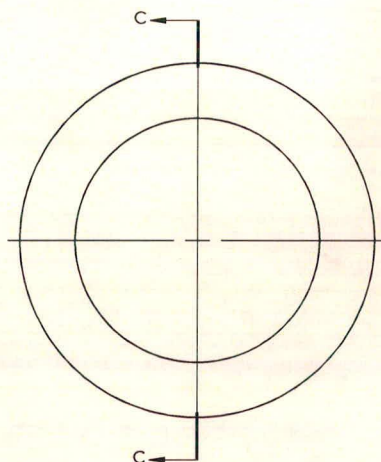
QA Closed: _____ Date: _____

Work Order update only ☐

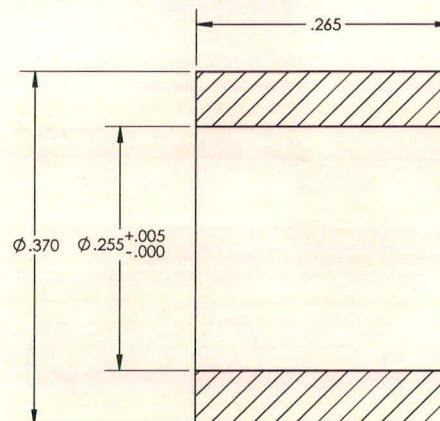
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

M6061 + 6 to .375 W.058

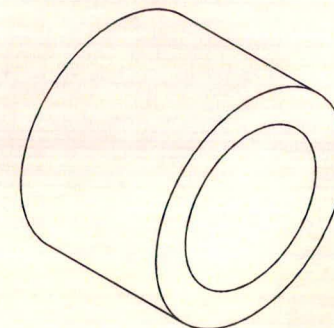
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, DIMENSION .37 CHANGED FOR .370	17-791	18.1.19	VM	ML



RBD29905-7 BUSHING



SECTION C-C



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184450 MCG
181010

- NOTES:**
 1) MATERIAL: 6061-T6
 2) HEAT TREAT: N/A
 3) FINISH: RED ANODIZE
 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE BUSHING	
PART NO. RBD29905-7	REV G
TOOL NO. RBD29905	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/19/2018	TOLERANCES: XXX ± .005 XX ± .01 X ± .1
DRAWN BY: ML 02/05/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: ML 02/05/2018	SCALE: NTS
MFG REVIEW BY: RQ 02/05/2018	SHEET 7 OF 11
APPROVED BY: ML 02/05/2018	
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5024960



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041994**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041994

PO Date: 12/10/18

Due Date: 12/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ** each line has different date**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186254	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	12/19/18	12 pcs	0 pcs	12 pcs	\$19.41/pcs	\$232.92
Line Item Note ASAP: (											
2	184450	RBD29905-7	Bushing -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBD29905-7 Rev. 5	Firmed	-	12/17/18	30 pcs	0 pcs	30 pcs	\$4.03/pcs	\$120.90
3	185539	RBE105-13141W3-3	Plate -Issue P/O to ATG : - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT As Per Dwg RBE105-13141W3-3	Firmed	-	12/17/18	5 pcs	0 pcs	5 pcs	\$4.03/pcs	\$20.15

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PURCHASE ORDER **PO041994**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	186017	649.4816	Doubler Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$31.31/pcs	\$125.24
5	184103	RBH9928-12-3	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/14/18	12 pcs	0 pcs	12 pcs	\$4.03/pcs	\$48.36
6	187270	SWA3-300	Wire Clamp -Issue P/O to Groupe Attech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/18/18	43 pcs	0 pcs	43 pcs	\$3.21/pcs	\$138.03

12 x DEC 18 2018

43 x DEC 18 2018

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PURCHASE ORDER **PO041994**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	187046	647.7913	Doubler Issue P/O ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	-	12/17/18	8 pcs	0 pcs	8 pcs	\$4.03/pcs	\$32.24
Grand Total:											\$717.84

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916833

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
30 ea	Part: RBD29905-7 Bushing Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 24332	Rev: 5 PO: PO041994	Line: 2
5 ea	Part: RBE105-13141W3-3 Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (4 - 1 mils) Job: 24333	Rev: A PO: PO041994	Line: 3
12 ea	Part: RBH9928-12-3 Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (4 - 1 mils). Water Sealant Job: 24335	Rev: C PO: PO041994	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

